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## BIOMECHANICS OF HAND

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#### Abstract

Summary: The top of article is mechanic model of hand power grip. The algorithm of calculation of tendon and finger joint forces and finger stress state is presented. The results can be used as loading for finger implants. The mechanic model consists of tendons and stiff finger bone elements. The bending moments at joints and the friction of tendons at vaginas are omitted. The tendon influence is searched as a rope in pulley system. The power grip of object is solved in two forms: a grip of some object, for example pliers and a grip of a bar with circle cross-section, for example if a man hangs on a horizontal cross bar. The algorithm was interpreted on a computer. The program can be used for pathologic cases too if some fingers don't operate or have pathologic form.


## 1. Introduction

The biomechanics model of hand power grip is solved. The task is solving of geometry position of finger links, stress state at link bones and tendon forces if the object is griped with given force. The aim of research was the completing of a computer program which enables for given anatomic hand form and the size of an object to calculate bone stress state and tendon force values. The stress state can be calculated for healthy hand. The pathologic case can be solved only if the hand hasn't some fingers or some finger links don't be able operate.

The calculation algorithm is developed for two cases of power grip of an object. The $1^{\text {st }}$ variant is the power grip of some object between $\mathrm{n}^{\text {th }}$ finger links and wrist. The hand has to grip the greater object between the last finger links and wrist and the small object can be griped with the greater force if it is put moor deeply into the palm, it means the object is griped with the greater force between the $3^{\text {rd }}(n=3)$ or the $2^{\text {nd }}(n=2)$ finger link and wrist. The parameter $n$ is input value of program. The hand geometry is searched, it means the finger links position and their slopes is calculated. The input parameter is the size of griped object only.

The $2^{\text {nd }}$ variant is a power grip of the round post, for example a man hanging at a horizontal bar. The hand position is elected to be a wrist (ossa carpi) on the vertical under the bar center and the hand has contact points with the bar at the surface of link centers.

The grip force is an input parameter. The both cases suppose that the healthy fingers without a thumb are in activity. The thumb only secures the hand not to slip out of an object.

The length of finger links makes Fiboracci order. The length is a sum of previous two lengths (from the end) in this order, for example 18, 28, 46, 74 [mm]. The variant according to Hoggard commend considers the link length as 1,618 time previous length. Thompson [2] shows the form of flexed finger too.

[^0]Batmanabane and Malathi (1985) have published the maximums of angles of flexed linger at its joints, they are (from end of finger) $90^{\circ}$ (little finger $95^{\circ}$ ), $100^{\circ}, 110^{\circ}$ and $90^{\circ}$. The angles are smaller if only one finger is flexed. The slope angles can be greater if it is pushed on the finger. Doyle and Blythe (1998), Strickeland (1987) present the fixation of tendon vagines on palmar part of hand. The flexor is considered according to Brand (1985, 1993). The flexor is at tendon vagina which has the same form as finger bones and near at joints has arch form with radius $r$ and the shortness during the flexion is $\alpha \mathrm{r}$, where $\alpha$ is bending angle at the joint. The same displacement is at extensor. Verdan (1979) and Strickland (1987) declared that the movements are at extensor vaginas $3,16,44,55[\mathrm{~mm}]$ and at flexors 5, 16-17, 26-23, 46-38, 88-85 [mm]. The curvature radius depends on the ligament state. The biomechanics of hand is based by Mc Brida (1942), Griffiths (1943), Napier (1956) and Lansmeer (1963). Napier divides two hand grips: power grip and precision grip. The finger is flexed at joint by the flexor tendon force at distances $r=5,7.5,10,12.5[\mathrm{~mm}]$ start from radio-carpal connection for the finger length 200 mm (Brand (1993)). The values must be corrected by the finger length measuring.


Fig. 1. Schema of the hand links and tendons. Fig. 2. Geometry of power grip of horizontal bar.

## 2. Calculation presumption and used parameter

The following algorithm supposes this simplification:

1. The object is griped by 4 fingers with 4 links and the trump doesn't work. The trump stress state isn't study. The fingers will be numbered $1,2,3,4$ from forefinger to little finger and the finger links 1, 2, 3, 4 from wrist (corpus ossis metacarpalis has number 1).
2. The finger links (and wrist) are connected by joints which don't transmit bending moments. The mechanical system of the hand considers stiff bones (bone deformation is neglected) and the ideal bending tendons. The flexors bend the fingers and they are situated on the palmar site of the hand, each finger link has its own flexor. The tendons are in the tendon vaginas (vaginae synoviales), which is support near joints by ligaments (vaginae fibrosae digitorum manus). The
friction of tendons at vaginas is omitted. The distance between the flexors at $i^{\text {th }}$ joint from this joint is marked $f_{i}$. The tendons and their vaginas are partly linear and curved and they are solved as system of cables and pulleys which is fixed to the joints. The tendon force bends the finger with the moment which is equal force times the distance $f_{i j}$.
3. The finger links have circle cross-sections with the minimum of diameter at its center of length.
4. The finger link touches of the object at point $B_{i}$ which has the distances from bone center $v r$, where $r$ is bone radius and $v$ is input parameter.
5. The wrist (carpus) is solved as one joint. The $1^{\text {st }}$ finger links (ossa metacarpi) moving are bounded because they are connected by ligaments. The connection enables small differences at the $1^{\text {st }}$ link slopes (cylindrical form of wrist).
6. The finger bones have compact surface layer with elastic module $E_{1}$ and spongiest part with module $E_{2}$.

The schema of hand griping the object is at the fig. 1 , the follow parameters is used:
$A_{1}\left(x_{1}, y_{1}\right), \ldots, A_{5}\left(x_{5}, y_{5}\right) \ldots$ joints (begins and ends of finger links), correctly centers of mutual rotation of links.
$B_{1}\left(X_{1}, Y_{1}\right), \ldots, B_{5}\left(X_{5}, Y_{5}\right) \ldots$ contact points of finger links and object, they are at centers of links
$S_{1}\left(\mathrm{x}_{51}, \mathrm{y}_{51}\right), \ldots, S_{4}\left(x_{4}, y_{4}\right) \ldots$ centers of finger link bones
$\alpha_{1}, \ldots, \alpha_{4} \ldots$ slope angles of finger links
$\beta, \gamma \ldots$ assistant angles
$L_{1}, \ldots, L_{4} \ldots$ lengths of finger links
$r_{1}, \ldots, r_{4} \ldots$ finger link radiuses
$R \ldots$ diameter of griped object
$v \ldots$ parameter which defines relationship of distance between finger surface and bone axis and bone radius
$f_{i} \ldots$ distance flexors from the $i^{\text {th }}$ joint

## 3. Geometry of power grip of object

The coordinates of points $A_{i}$ can be calculated from

$$
\begin{align*}
& x_{i+1}=x_{i}+L_{i} \cos \alpha_{i} \\
& y_{i+1}=y_{i}+L_{i} \sin \alpha_{i} \tag{1}
\end{align*}
$$

where $\alpha_{i}$ are the slope angles of $i^{\text {th }}$ finger link (see fig. 1) and $L_{i}$ is its length (distance between turning centers).

The positions of the points $B_{i}$ are

$$
\begin{align*}
& X_{1}=-r_{1} v \frac{y_{2}}{L_{1}}, Y_{1}=r_{1} v \frac{x_{2}}{L_{1}}  \tag{2}\\
& X_{i+1}=\frac{x_{i}+x_{i+1}}{2}-r_{i} v \frac{y_{i+1}-y_{i}}{L_{i}}, Y_{i+1}=\frac{y_{i}+y_{i+1}}{2}+r_{i} v \frac{x_{i+1}-x_{i}}{L_{i}}
\end{align*}
$$

$r_{i}$ is bone radius and $v$ is parameter which defines relationship of distance between finger surface and bone axis and bone radius.

Rotation angles $\alpha_{i}$ of bone links axis are

$$
\begin{gather*}
\alpha_{2}=\alpha_{1}+\beta \\
\alpha_{3}=\alpha_{1}+(1+k) \beta  \tag{3}\\
\alpha 4=\alpha_{1}+(1+1,5 k) \beta
\end{gather*}
$$

where $\beta=\alpha_{2}-\alpha_{1}$ is angle between the $1^{\text {st }}$ and $2^{\text {nd }}$ finger links. Angle $\beta$ will be determined to be distance between $B_{2}$ a $B_{n+1}$ equal to size of grip object $d$. The $1^{\text {st }}$ approximation is $\alpha_{1}=0$, (the $1^{\text {st }}$ finger link is horizontal).

The value of $k$ is calculated to be for $d=0$ the points $B_{1}$ and $B_{n+1}$ at the same place, it means that for their distance is valid

$$
\begin{align*}
& \Delta x \equiv L_{1}+L_{2} \cos \alpha_{2}+\ldots+\frac{L_{n}}{2} \cos \alpha_{n}-r_{n} v \sin \alpha_{n}=0  \tag{4}\\
& \Delta y \equiv L_{2} \sin \alpha_{2}+\ldots+\frac{L_{n}}{2} \sin \alpha_{n}+r_{n} v \cos \alpha_{n}-r_{c, 1} v=0
\end{align*}
$$

If (3) is set to (4) we will have got a system of transcendent equations for the unknowns' $\beta, k$.
Now the equations (4) (using formulas (33)) will be solved by Newton's iteration method according to follow algorithm:

1. $k_{1}=0.5, \alpha_{1}=0, \beta_{1}=\pi / 2$
2. $\beta_{1}$ is increased till value $\Delta y$ (see (4)) will be negative
3. The better estimate is calculated from

$$
\left\{\begin{array}{l}
\beta_{i+1} \\
k_{i+1}
\end{array}\right\}=\left\{\begin{array}{l}
\beta_{i} \\
k_{i}
\end{array}\right\}-\left[\begin{array}{cc}
\frac{\delta \Delta x}{\delta \beta} & \frac{\delta \Delta x}{\delta k} \\
\frac{\delta \Delta y}{\delta \beta} & \frac{\delta \Delta y}{\delta k}
\end{array}\right]\left\{\begin{array}{l}
\Delta x \\
\Delta y
\end{array}\right\}
$$

The calculation according to point 3 is repeated till the calculation error is greater than given error.

The values $\beta$ and $k$ were calculated for object diameter equal 0 according to previous algorithm, now it must be changed $\beta$ to be the distance between $B_{2}$ and $B_{n+1}$ equal to the given object diameter $R$. The value $k$ isn't changed and value $\beta$ is calculated from follow algorithm:

1. $\alpha_{1}=x_{1}=y_{1}=0, \beta, k$ are results from previous algorithm.
2. The values $\alpha_{i}, x_{i}, y_{i}$, and $X_{i}, Y_{i}$ are determined from formulas (1), (2), (3).
3. Distance of points $B_{2}$ and $B_{n+1}$ is

$$
c=\sqrt{X_{n+1}^{2}+\left(Y_{n+1}-v r_{1}\right)^{2}}
$$

4. If $\varepsilon=c-R<0 \quad$ (the distance between the points $B_{2}$ and $B_{n+1}$ is less than object diameter $d$ ) then

$$
\beta_{o l d}=\beta, \quad \varepsilon_{\text {old }}=\varepsilon, \quad \beta=\beta-0.1
$$

and the algorithm continue from 2 .

At the appositive case is continued from 5.
Comment: if $c<d$ for $\beta \leq 0$, the task cannot be solved because the object diameter is too great for grip.
5. Now the correct value of angle $\beta$ is at $\left\langle\beta, \beta_{\text {old }}\right\rangle$

The better estimate can be calculated with help Regula-Falsi method

$$
\beta_{\text {new }}=\frac{\varepsilon \beta_{\text {old }}-\varepsilon_{\text {old }} \beta}{\varepsilon-\varepsilon_{\text {old }}}
$$

The calculation is repeated till the value $|\varepsilon|$ is less then given occurrence.
The finger grip force $F$ has direction from the point $B_{2}$ to the point $B_{n+1}$. The finger will be turn to be the force $F$ (join of points $B_{2}$ and $B_{n+1}$ ) vertical. The turn angle can be calculated from

$$
\operatorname{tg} \alpha_{1}=\frac{X_{n+1}}{Y_{n+1}-v r_{1}}
$$

If the value $Y_{n+1}-v r_{1}$ is near to zero the finger turning isn't be provided. The other values $\alpha_{2}, \ldots, \alpha_{n}$ are calculated from formulas (4).

The previous algorithm is used for all fingers. The fingers have different positions of points $A_{i}, B_{i}$ because the finger links lengths are different. The smaller finger has the greater angle $\alpha_{1}$. The inference is cylindrical form of a wrist that corresponds with reality.

If the tong is griped the vertical force $F$ loads the point $B_{n+l}$. The forces at the points $B_{i}$ are zero except

$$
\begin{equation*}
F_{y, n+1}=F \tag{6}
\end{equation*}
$$

## 4. Geometry of power grip of round post

The example of a power grip of a round post is a man hanging at a horizontal bar. The geometry of finger position is at fig. 1 and 2. We presume that the finger and bar contact point is situated on the line between bar center and link center and the last finger link has this line perpendicular to bone axis.


Fig. 3. Geometry of last finger link.
Fig. 4. Geometry of $1^{\text {st }}$ to $n-1$ finger links.
Distance between the bar center and link center is

$$
a_{i}=R+r_{i} v
$$

where $R$ is bar radius, $r_{i}$ is finger link radius at link center, $v$ is relationship of distance between finger surface and bone axis to bone radius, $v r_{i}$ is distance between $S_{i}$ (center of finger link axis) and finger surface.

The angle of last bone axis can be calculated according to fig. 3

$$
b_{n+1}=b_{n}=\sqrt{a_{n}^{2}+\frac{L_{n}^{2}}{4}}, \quad \operatorname{tg} \gamma=\frac{L_{n}}{2 a_{n}}
$$

The angles $b_{n}, a_{n}, b_{n+1}$ with $x$ axis are

$$
\beta_{b, n}=\pi / 2, \beta_{a, n}=\beta_{b, n}+\gamma, \quad \beta_{b, n+1}=\beta_{a, n}+\gamma
$$

$A_{n}$ is situated on $y$ axis. Coordinates of $A_{n}, A_{n+1}$ is

$$
x_{n}=0, y_{n}=b_{n}, x_{n+1}=b_{n+1} \cos \beta_{n+1}, y_{n+1}=b_{n+1} \sin \beta_{n+1}
$$

The angles between $b_{i+1}$ and $b_{i}$ of the other finger links are (see fig.4)

$$
\cos \gamma=\frac{a_{i}^{2}+b_{i+1}^{2}-\frac{L_{i}^{2}}{4}}{2 a_{i} b_{i+1}}
$$

Angle link $a_{i}$ with axis $x$ is

$$
\beta_{a, i}=\beta_{b, i+1^{-}} \gamma
$$

Coordinates of points $A_{i+1}, S_{i+1}$ are

$$
\begin{gathered}
x_{i+1}=b_{i+1} \cos \beta_{b, i+1}, \quad y_{i+1}=b_{i+1} \sin \beta_{b, i+1} \\
x_{s, i}=a_{i} \cos \beta_{a, i}, \quad y_{s, i}=a_{i} \sin \beta_{a, i}
\end{gathered}
$$

Because $S_{i}$ is at the center between $A_{i+1}$ and $A_{i}$, the coordinates of $A_{i}$ is

$$
x_{i}=x_{i+1}+2\left(x_{s, i}-x_{i+1}\right)=2 x_{s, i}-x_{i+1}, y_{i}=2 y_{s, i}-y_{i+1}
$$

The distance of point $A_{i}$ from coordinate origin is

$$
b_{i}=\sqrt{x_{i}^{2}+y_{i}^{2}}
$$

The angle of $b_{i}$ with x-axis is (for $x_{i}=0$ is $\beta_{b, i}=\pi / 2$ )

$$
\operatorname{tg} \beta_{b i}=\frac{y_{i}}{x_{i}}
$$

Now let us turn the coordinate system (turn angle $\varphi$ ) to be the point $A_{1}$ on $y$ axis, it means under bar center

$$
\varphi=\frac{\pi}{2}+\alpha_{b 1}
$$

The angles $\beta_{b i}, \beta_{\alpha l}$ will be corrected

$$
\beta_{b i}=\beta_{b i}-\varphi, \beta_{\alpha l}=\beta_{a i}-\varphi
$$

The coordinate system will be now moved to be the point $A_{1}$ at coordinate origin. New coordinates of points $A_{i}, B_{i}$ are

$$
\begin{aligned}
x_{i}=b_{i} \cos \beta_{b i}, & y_{i}=b_{i} \sin \beta_{b i}+b_{1} \\
X_{i}=R \cos \beta_{a, i-1}, & Y_{i}=R \sin \beta_{a, i-1}+b_{1}
\end{aligned}
$$

If the value $b_{1}$ is the same for all fingers then the distance between wrist and bar centre is same.
The angles $\alpha_{1}, \ldots, \alpha_{4}$ can be calculated from

$$
\alpha_{i}=\arctan \frac{y_{i}-y_{i-1}}{x_{i}-x_{i-1}}
$$

Let us search points $B_{n}$ and $B_{n+1}$ with positive and negative $x$ coordinate (if no point has negative $x$ coordinate then the bar has too large diameter and cannot be griped). The bar vertical force $F$ loads points $B_{n+1}, B_{n}$. The forces $F_{n}, F_{n+1}$ at these points can be calculated from equilibrium conditions (see fig.6)

$$
\begin{aligned}
& F_{n} \cos \alpha_{a, n-1}+F_{n+1} \cos \alpha_{a n}=0 \\
& F_{n} \sin \alpha_{a, n-1}+F_{n+1} \sin \alpha_{a n}=F
\end{aligned}
$$

## 5. Bone stress state and tendon forces

We calculated for all finger links ( $\mathrm{i}=1, \ldots, 4$ ) the coordinates of vectors $\vec{r}_{i}$ connecting points $A_{i}$ and $B_{i+1}$, vector $\vec{c}_{i}$ connecting points $A_{i}$ and $A_{i+1}$ (see fig. 5)

$$
\begin{gathered}
r_{x i}=X_{i}-x_{i}, r_{z i}=Y_{i}-y_{i} \\
c_{x i}=x_{i+1}-x_{i}, c_{y i}=y_{i+1}-y_{i}
\end{gathered}
$$

The tendon operates as a cable on pulleys near finger joints. The tendon force is considered at the nearest place from joint where the tendon intersects the angle axe $\beta_{i}$ between the link axe directions.

$$
\beta_{i}=\frac{\alpha_{i-1}+\alpha_{i}}{2}
$$

The angle $\beta_{l}$ has direction cosines $b_{x i}, b_{z i}$.
Each finger link has its own flexor and extensor. The sum of the tendon forces at joint $i$ is marked $R_{i}$. The perpendicular distance of force $R_{j}$ from i-joint is $f_{i}$. The tendon's force $R_{i}$ can be calculated from moment equilibrium condition. The force $R_{n}$ is calculated from moment equilibrium for the last finger link to point $A_{n}$ (see fig. 5).

$$
\begin{equation*}
R_{n} f_{n}+F_{z n} r_{x n}-F_{x n} r_{y n}=0 \tag{8}
\end{equation*}
$$




Fig. 6. Finger load

Fig.5. Tendon and external forces at last and $i^{\text {th }}$ joint.
The horizontal and vertical joint forces $H_{n}, V_{n}$ are calculated from equilibrium conditions at these directions

$$
\begin{equation*}
H_{n}=F_{x n}-R_{n} b_{x i}, V_{n}=R_{n} b_{y i}-F_{y n} \tag{9}
\end{equation*}
$$

Let us define $H_{\text {red }}, V_{\text {red }}$ as joint forces without $R_{n}$ effect

$$
\begin{equation*}
H_{\text {red }, n}=F_{x n}, \quad V_{\text {red }, n}=-F_{z n} \tag{10}
\end{equation*}
$$

The tendon and joint forces for the other finger links can be derived from the equilibrium conditions for the finger componets.

$$
\begin{gather*}
R_{i} f_{i}-H_{\text {red }, i+1} b_{y, i+1}-V_{\text {red }, i+1} b_{x, 1}+F_{y i} r_{x i}-F_{x i} r_{y i} \\
H_{\text {red }, i}=H_{\text {red }, i+1}+F_{x i}, \quad V_{\text {red }, i}=V_{\text {red }, i+1}-F_{y i}  \tag{11}\\
H_{i}=H_{\text {red }, i}-R_{i} b_{x i}, V_{i}=V_{\text {red }, i}+R_{i} b_{y i}
\end{gather*}
$$

Each finger links has its own flexor with constant force at all length and $R_{i}$ is sum of these forces near joint $i$. The moment of tendon forces $R$ to joint increases from $n^{\text {th }}$ to $2^{\text {nd }}$ joint and it is equal zero for $1^{\text {st }}$ joint. The tendon force must be positive (tensile) therefore the flexor of the $1^{\text {st }}$ finger link doesn't work but the extensor has a tensile force.

The bending moment $M_{i}$, normal and tangential forces $N_{i}, Q_{i}$ at finger link centers (point $S_{i}$ ) are calculated from joint $i$ (see fig. 1,5). The positive bending moment has tensile part on the palmar side

$$
\begin{gather*}
M_{i}=\frac{1}{2}\left(V_{i} c_{x i}+H_{i} c_{y i}\right)-R_{i} f_{i}  \tag{12}\\
N_{i}=H_{i} \cos \alpha-V_{i} \sin \alpha  \tag{13}\\
Q_{i}=V_{i} \cos \alpha+H_{i} \sin \alpha \tag{14}
\end{gather*}
$$

where $R_{i}, H_{i}, V_{i}$ are calculated from (11) and

$$
\cos \alpha=\frac{x_{i+1}-x_{i}}{L_{i}}, \sin \alpha=\frac{y_{i+1}-y_{i}}{L_{i}}
$$

Normal stresses at compact and spongy bone part are

$$
\sigma_{x 1}=\frac{N}{A_{1}+\frac{E_{2}}{E_{1}} A_{2}}+\frac{M}{I_{1}+\frac{E_{2}}{E_{1}} I_{2}} z, \quad \sigma_{x 2}=\frac{N}{A_{2}+\frac{E_{1}}{E_{2}} A_{1}}+\frac{M}{I_{2}+\frac{E_{1}}{E_{2}} I_{1}} z
$$

where $N, M$ were calculated from (12), (13), $E_{1}, E_{2}$ are modules of elasticity of compact and spongy bone part, $A_{1}, A_{2}$ and $I_{1}, I_{2}$ are areas and inertia modules there parts. The formulas suppose the centers of gravidity of compact and spongy part at the same place.

If the cross-section is considered approximately circle then the follow formulas can be used

$$
\sigma_{x 1}=\frac{N}{A_{r 1}}+\frac{M z}{I_{r 1}}, \quad \sigma_{x 2}=\frac{N}{A_{r 2}}+\frac{M z}{I_{r 2}}
$$

where $r_{1}, r_{2}$ are radiuses of compact and/or spongious parts of bones and

$$
\begin{aligned}
& A_{r 1}=\pi\left(r_{1}^{2}-\lambda_{1} r_{2}^{2}\right), \quad A_{r 2}=\pi\left(\lambda_{2} r_{1}^{2}-\lambda_{3} r_{2}^{2}\right) \\
& I_{r 1}=\frac{\pi}{4}\left(r_{1}^{4}-\lambda_{1} r_{2}^{4}\right), \quad I_{r 2}=\frac{\pi}{4}\left(\lambda_{2} r_{1}^{4}-\lambda_{3} r_{2}^{4}\right)
\end{aligned}
$$

where

$$
\lambda=\frac{E_{2}}{E_{1}}, \lambda_{1}=1-\lambda, \lambda_{2}=\frac{1}{\lambda}, \lambda_{3}=\lambda_{2}-1
$$

$E_{1}, E_{2}$ are moduli of elasticity for compact and spongious part of bone
The maximal tangential stress for around circle cross-section of bone is

$$
\max \tau_{1}=\max \tau_{2}=\frac{0,90412966 \cdot Q}{2\left(r_{1}-\frac{E_{2}}{E_{1}} r_{2}\right)}\left(\frac{r_{1}^{3}-r_{2}^{3}}{I_{r 1}}+\frac{r_{2}^{3}}{I_{r 2}}\right)
$$

where $r_{1}, r_{2}$ are external and internal bone radiuses.
The force $F$ loading the hand will be now divided to forces $F_{i}$ loading fingers. It is used the condition of the same value of maximal tendon force and/or the same maximal values of normal stress at all fingers (the algorithm is analogous). The cross-section areas of tendons are supposed at the same ratio as cross-section areas of bones at finger links centers. The follow algorithm is used. The fingers are the first loaded by force $F$ and the maximal tendon forces or normal stresses are determined. Now the force $F$ is divided to fingers according to dividing coefficients $k_{i}$. The dividing coefficients for the finger load are

$$
k_{i}=\frac{1}{c \sigma_{\text {max }, i}}
$$

where

$$
c=\sum_{i=1}^{n} \frac{1}{\sigma_{\text {max }, i}}
$$

and/or

$$
k_{i}=\frac{1}{c R_{\mathrm{max}, i}}, \quad c=\sum_{i=1}^{n} \frac{1}{R \sigma_{\mathrm{max}, i}}
$$

## 6. Conclusion

The presented algorithm was implemented on compute. The input values are anatomic dimensions of hand, diameter of griped object, grip force and grip type (tongs or bar). If the algorithm of tongs grip is used the number of operate finger links can be selected. The small tongs can be griped with a greater force if the tongs is put deeply to palm and the last finger links doesn't work. The program can be used for healthy hand and for hand with missing finger links or with some finger which doesn't work.

The results of program can be used for design of finger joint implants. The calculated bending moments and normal and tangential joint forces can be used as load for implant searched by the finite element method.

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